



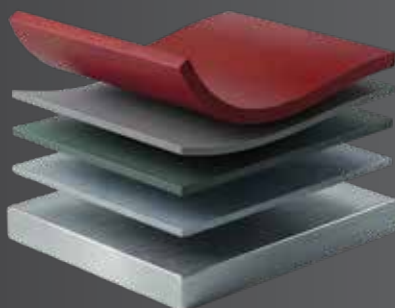
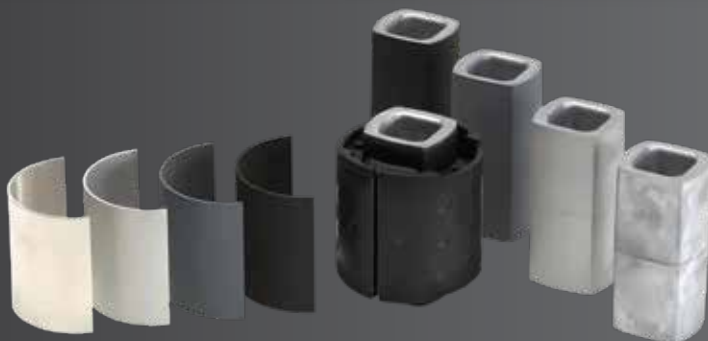
**POWERFULL BONDS.
REILABLE PERFORMANCE**



COVVEX
SOLUTIONS

COVVEX / KA&MELOCK

Rubber to Substrate Adhesives for the Industry



www.covvex.com

COVEX operates as a Turkey-based distributor and brand management company, serving as the exclusive distributor of WBKİM's KA&MELOCK rubber-to-metal adhesives in Turkey and international markets. WBKİM is a Turkish-German joint venture that combines advanced German technology with local manufacturing expertise.

With over 30 years of chemical application experience, COVEX offers high-performance adhesives manufactured in Turkey using German technology.

COVEX provides comprehensive technical support and solution-oriented service, ensuring customers receive the guidance required throughout the entire application process. Its experienced team delivers fast, reliable, and effective technical assistance whenever needed.

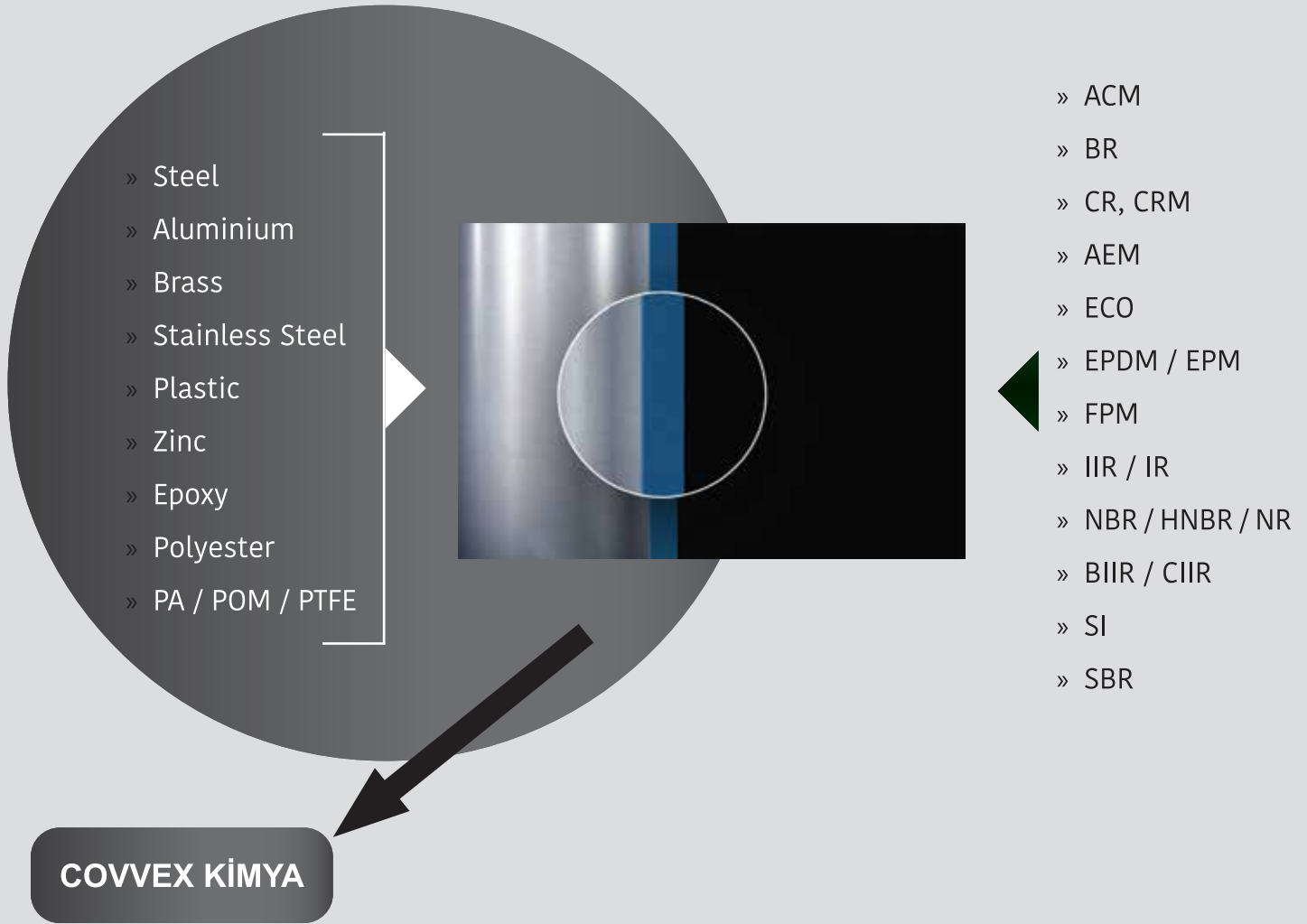
Committed to quality, reliability, and customer satisfaction, COVEX is a trusted partner for long-term industrial cooperation.

POWERFUL BONDS. RELIABLE PERFORMANCE.

Quality Policy



- » Regular monitoring and continuous improvement by setting our goals and objectives,
- » To focus on customer satisfaction in all our activities,
- » To ensure compliance with all legal and other requirements to which we are nationally and internationally obligated,
- » To use human, machine, material and method, which are the four cornerstones of production, in the most efficient way, to follow the changes, to plan our works by anticipating risks and opportunities,
- » To work to be the exemplary business of our sector with the management model we have created by evaluating quality, environment, occupational health and safety issues together,
- » To continuously measure customer satisfaction, to know their needs and expectations and to solve customer demands in an open, transparent and fast manner,
- » To provide the resources necessary for our activities,
- » To create a working environment based on continuous development, knowing that human resources are indispensable and the most important value,
- » We commit and declare it as our Quality Policy.



When you need a rubber-to-substrate adhesive, choose the ultimate in elastomer bonding KA&MELOCK adhesives. To address our customers needs to bond specialty elastomers to different substrates, we provide a wide variety of options depending on our customers' processing parameters.

That's what makes KA&MELOCK the ultimate in elastomer bonding.

We bring it together...

PRODUCTS

- | | |
|-------------------|--------------------|
| » KA&MELOCK MP 05 | » KA&MELOCK KM 20 |
| » KA&MELOCK KM 12 | » KA&MELOCK KM 22 |
| » KA&MELOCK KM 14 | » KA&MELOCK KM 28 |
| » KA&MELOCK KM 16 | » KA&MELOCK KM 36 |
| » KA&MELOCK MP 17 | » KA&MELOCK KM 36W |



With high performance rubber and metal adhesives products we produce, we provide services to different sectors such as automotive, automotive sub-industry, white goods/household appliances, electrical electronics, textile industry, construction sector (especially bridges, and construction elements for rails)

KA&MELOCK FOR ALL KIND OF PROCES

- » Solvent based
- » One-coat and two-coat systems
- » Spray, dip and brush
- » Low- and high-pressure solutions
- » Low- and high-temperature solutions
- » Low mold fouling, high hot-shear resistance
- » Excellent pre-bake resistance

KA&MELOCK FOR EVERY ENVIRONMENT

- » High service temperature
- » Salt spray and boiling water resistance
- » High shear resistance
- » High peel resistance
- » Bond strengths that surpass cohesion and resistance of elastomers
- » Excellent glycol and other organic fluids resistance

Covvex offer partnerships solution for high quality production to different sectors



Automotive

OEM Assembly, Tier Component Assembly, Heat Protective Coatings, Aftermarket Repair



Truck, Bus, Highway

Agriculture Construction & Mining Equipment Material Handling Bus and Truck



Industry

Transportation Construction Components Signs Metal Working General Industry



Electronics

Component Assembly Industrial Lighting Printed Electronics Industries, Energy, Protection & Conductive Materials for Automotive Microelectronics



Construction

Expansion joints, Seismic pads, Bridge bearings.



General Industry

Rollers, Castors, Wheels, Solid Tires, Port Fenders, Valves, Vibration Damping, Gaskets & Seals, Hoses, Transmissions Belts, Crawler Tracks

KA&MELOCK FOR EVERY ELASTOMER TO SUBSTRATE

- » Acrylic Rubber – **ACM**
- » Polybutadiene – **BR**
- » Chloroprene – **CR**
- » Chlorosulfonated Polyethylene – **CSM**
- » Ethyleneacrylic – **AEM “VAMAC”**
- » Epichlorohydrin – **ECO**
- » Ethylene/ Propylene/Diene – **EPDM /EPM**
- » Fluorocarbon – **FPM**
- » Butyl – **IIR**
- » Bromo-/Chlorobutyl Rubber – **BIIR / CIIR**
- » Polyisoprene – **IR**
- » Nitrile – **NBR**
- » Hydro Nitrile Hydrogenated – **HNBR**
- » Natural Rubber – **NR**
- » Silicone (peroxide cured) – **SI**
- » Styrol Butadiene – **SBR**

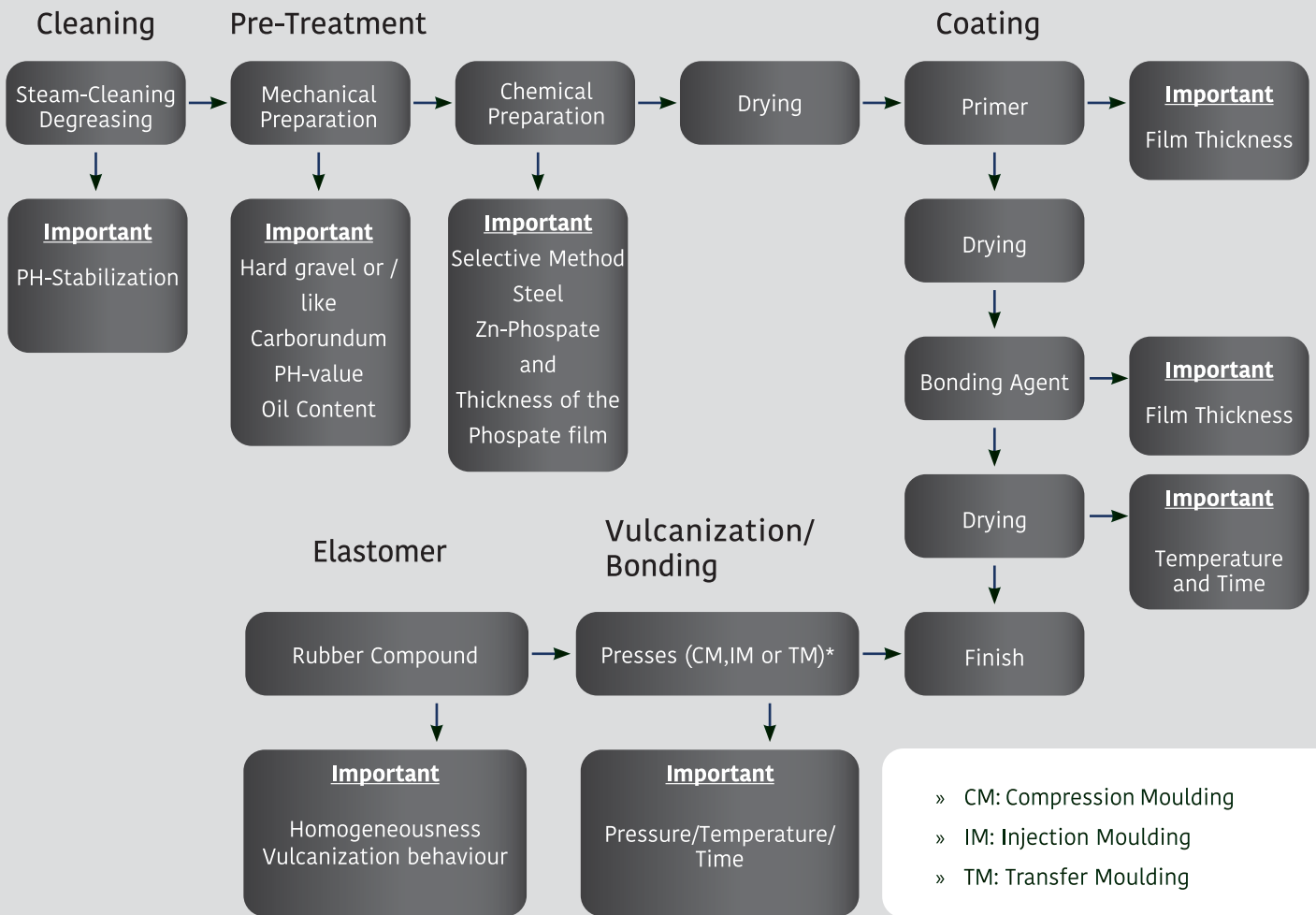
Profesional adhesives for different applications

Abbreviation	Elastomer	One-Coat Method		Two-Coat Method	
		KA&MELOCK Product	Primer		Cover
			KA&MELOCK Product	KA&MELOCK Product	KA&MELOCK Product
ACM	Acrylic Rubber	MP 05 KM 28 KM 36 KM 36 W	-		
BR	Polybutadiene	-	MP 05	KM 20 KM 14 KM 16 KM 17	
CR	Chloroprene Rubber	-	MP 05	KM 20 KM 25	
CSM	Chlorosulfonated Polyethylene	-	MP 05	KM 14	
AEM "VAMAC"	Ethylene Acrylic Rubber	MP 05 MP 42 KM 36 KM 36 W	MP 05	KM 14 KM 16 KM 17	
ECO	Epichlorohydrin Rubber	KM 36 KM 36 W MP 05	-	-	
EPDM/ EPM			MP 05	KM 14 KM 16 KM 17 KM 56	
FPM	Fluorinated Rubber	KM 22 KM 22 HC			
IIR	Butyl Rubber		MP 05	KM 14 KM 16 KM 17 KM 20 KM 56	
BIIR / CIIR	Bromo-/Chlorobutyl Rubber		MP 05	KM 14 KM 16 KM 17 KM 20	
IR	Polyisoprene		MP 05	KM 14 KM 16 KM 17 KM 20	
NBR	Nitrile Rubber	MP 05 MP 42 KM 36 KM 36 W	MP 05	KM 14 KM 16 KM 17 KM 25 KM 56	
HNBR	Hydrogenated Nitrile Rubber	MP 05 MP 42 KM 28 KM 36 KM 36 W	MP 05	KM 14 KM 16 KM 17 KM 56	
NR	Natural Rubber	KM 56	MP 05	KM 14 KM 16 KM 17 KM 20	
SBR	Butadiene-Styrene Copolymer	KM 56	MP 05	KM 14 KM 16 KM 17 KM 20	
VMQ	Silicone Rubber Peroxide-based	KM 28			
PU	Urethane rubber (rollable)	KM 36 KM 36W	MP 05	KM 16 KM 56	

Metal Pre-Treatment Before KA&MELOCK Used

The above information and recommendations contained are based on our knowledge and experience. Beyond our control due to different materials and conditions of application for our products, processes and applications will be used when appropriate in order to make sure that we strongly advise that adequate testing is performed. For formalized product specifications for specific product end uses, contact the **Customer Support Center**.

Metal Pre-Treatment





COVVEX / KA&MELOCK

Rubber to Substrate Adhesives for the Industry

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Distributor's stamp